

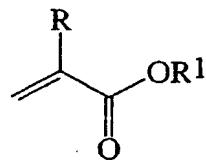
Patent Claims

1. A stable polymer dispersion comprising
A) at least one dispersed polyolefin,
5 B) at least one dispersing component,
C) at least one ester and
D) at least one ether comprising (oligo)oxyalkyl
groups, the weight ratio of ester C) to ether
D) being in the range from 30:1 to 1:30.

10 2. Polymer dispersion according to Claim 1,
characterized in that the component B) represents
15 a copolymer which comprises one or more blocks A
and one or more blocks X, the block A representing
olefin copolymer sequences, hydrogenated
polyisoprene sequences, hydrogenated copolymers of
butadiene/isoprene or hydrogenated copolymers of
butadiene/isoprene and styrene, and the block X
representing polyacrylate-, polymethacrylate-,
20 styrene-, α -methylstyrene or N-vinyl-heterocyclic
sequences and/or sequences of mixtures of
polyacrylate-, polymethacrylate-, styrene-, α -
methylstyrene or N-vinyl-heterocycles.

25 3. Polymer dispersion according to Claim 1 or 2,
characterized in that the component B) is
obtainable by graft copolymerization of a monomer
composition comprising (meth)acrylates and/or
30 styrene compounds onto polyolefins according to
component A).

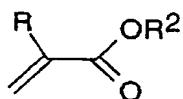
35 4. Polymer dispersion according to Claim 3,
characterized in that a monomer composition is
used, comprising one or more (meth)acrylates of
the formula (I)



(I),

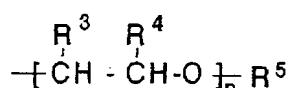
in which R denotes hydrogen or methyl and R¹ denotes hydrogen or a linear or branched alkyl radical having 1 to 40 carbon atoms,
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and/or one or more (meth)acrylates of the formula
(II)



(II),

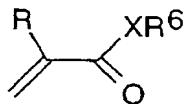
10 in which R denotes hydrogen or methyl and R² denotes an alkyl radical substituted by an OH group having 2 to 20 carbon atoms or denotes an alkoxylated radical of the formula (III)
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(III),

20 in which R³ and R⁴ independently represent hydrogen or methyl, R⁵ represents hydrogen or an alkyl radical having 1 to 40 carbon atoms and n represents an integer from 1 to 90,
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and/or one or more (meth)acrylates of the formula
(IV)



(IV),

30 in which R denotes hydrogen or methyl, X denotes oxygen or an amino group of the formula -NH- or -Nr⁷-, in which R⁷ represents an alkyl radical having 1 to 40 carbon atoms, and R⁶ denotes a linear or branched alkyl radical substituted by at

least one $-NR^8R^9$ group and having 2 to 20, preferably 2 to 6, carbon atoms, R^8 and R^9 , independently of one another, representing hydrogen, an alkyl radical having from 1 to 20, 5 preferably from 1 to 6 [lacuna] or in which R^8 and R^9 , including the nitrogen atom and optionally a further nitrogen or oxygen atom, form a 5- or 6-membered ring which may optionally be substituted by C_1-C_6 -alkyl.

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5. Polymer dispersion according to Claim 2, 3 or 4, characterized in that a monomer composition which comprises dispersing monomers is used in the grafting reaction.

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6. Polymer dispersion according to any of Claims 2 to 5, characterized in that the weight ratio of the blocks A to the blocks X is in the range from 20:1 to 1:20.

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7. Polymer dispersion according to one or more of the preceding claims, characterized in that the component A) comprises one or more olefin copolymers, hydrogenated polyisoprene, 25 hydrogenated copolymers of butadiene/isoprene or hydrogenated copolymers of butadiene/isoprene and styrene.

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8. Polymer dispersion according to one or more of the preceding claims, characterized in that the component D) comprises at least one ethoxylated alcohol.

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9. Polymer dispersion according to Claim 8, characterized in that the ethoxylated alcohol comprises from 2 to 8 ethoxy groups, the hydrophobic radical of the alcohol comprising from 4 to 22 carbon atoms.

10. Polymer dispersion according to one or more of the preceding claims, characterized in that the polymer dispersion comprises from 2 to 40% by weight of component C).

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11. Polymer dispersion according to one or more of the preceding claims, characterized in that the weight ratio of component C) to component D) is in the range from 15:1 to 1:15.

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12. Polymer dispersion according to one or more of the preceding claims, characterized in that the polymer dispersion comprises at least 20% by weight of the component A).

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13. Polymer dispersion according to one or more of the preceding claims, characterized in that the polymer dispersion comprises from 2 to 40% by weight of the components D).

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14. Polymer dispersion according to one or more of the preceding claims, characterized in that the polymer dispersion comprises a compound which has a dielectric constant greater than or equal to 9.

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15. Polymer dispersion according to Claim 14, characterized in that the compound having a dielectric constant greater than or equal to 9 is selected from water, ethylene glycol, polyethylene glycol and/or alcohol.

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16. Polymer dispersion according to one or more of the preceding claims, characterized in that the polymer dispersion comprises up to 30% by weight of component B).

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17. Process for the preparation of polymer dispersions according to any of Claims 1 to 16, characterized in that the component A) is dispersed in a

solution of components B) with application of shear forces at a temperature in the range from 80 to 180°C.

5 18. Use of a polymer dispersion according to any of Claims 1 to 16 as an additive for lubricating oil formulations.